



### IREFGUN 33

<b>Temperature Service:</b>	1750 °C
<b>Classification:</b>	High Alumina Gunning mix
<b>Main Raw Material Component:</b>	Blended mixture of Tabular alumina and low Iron calcium aluminate binder.
<b>Type Of Bond:</b>	Hydraulic
<b>Grain Size:</b>	0 – 6 mm
<b>Features and Main Applications:</b>	Developed for use in extreme abrasion applications in equipment such as cyclones & piping, materials handling equipment, rotary kilns & etc. Highly abrasion resistant. Excellent strength throughout its temperature range and thermal shock resistance. Adaptable for gunning, or troweling. Must be pre dampened before gunning .

<b>Chemical Composition</b> (Calcined base)		
<b>Al<sub>2</sub>O<sub>3</sub> %</b>	<b>Fe<sub>2</sub>O<sub>3</sub> %</b>	<b>CaO %</b>
91 – 93	0.1	5.0 – 7.0

<b>Thermomechanical Properties</b>			
		<i>After drying at 110 °C</i>	<i>After heating at 1730 °C</i>
<b>Bulk Density</b>	(Kg/m <sup>3</sup> )	> 2550	–
<b>Cold Crushing Strength</b>	( kg/cm <sup>2</sup> )	300-400	300-400
<b>Modulus of Rupture</b>	( kg/cm <sup>2</sup> )	50-100	100-150
<b>Linear Change</b>	( %)	Negligible	– 1.0 to + 0.5

All data based on cast specimens . ASTM procedures , where applicable , used for determination of data .

For data of vibration cast or gunned , consult our sales & Engineering service's experts .

All data subject to reasonable deviations , and therefore , should not be used for specification purposes. ASTM Test Methods, where applicable, used for determination of data.

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