

## IRAN REFRACTORIES COMPANY



## TECHNICAL DATA SHEET

## **ALMA MORTAR**

Temperature Service:	1400 °C		
Classification:	Heat – setting, high – alumina bonding mortar		
Main Raw Material Component:	Bauxite		
Type Of Bond:	Ceramic		
Grain Size	0 – 0.6 mm		
Water required For Pouring	25 – 30 %		
Features and Main Applications:	General uses. Highly refractory, volume stable free from cracks after drying and after heating to 1600 °C. Excellent workability and adherence. Suitable for troweled or dipped joints and can be sprayed or brushed as a protective coating. Very resistant to attack by molten metal and slag. Although is a heat setting mortar it has moderate strength at all temperatures from drying to maximum use temperature limit. Bonding strength increases as ceramic set develops. Permits expansion of brickwork on heat up without formation of expansion cracks which can result in failure of rigid, air set, refractory brick construction.		

Chemical Composition (Calcined base)				
Al <sub>2</sub> O <sub>3 %</sub>	SiO <sub>2 %</sub>	Fe <sub>2</sub> O <sub>3 %</sub>	TiO <sub>2 %</sub>	
58 – 62	30 - 34	1.5 - 3.0	2.0 - 4.0	

All data based on cast specimens . ASTM procedures , where applicable , used for determination of data .

For data of application, consult our sales & Engineering service's experts .

All data subject to reasonable deviations , and therefore , should not be used for specification purposes. ASTM Test Methods, where applicable, used for determination of data.

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